

## Countershaft Dome Spring Washer

Congratulations on your purchase of this spring washer. This product is made to handle extreme riding conditions. Please take note of the information and instructions below to get the most out of your Primary Drive product.

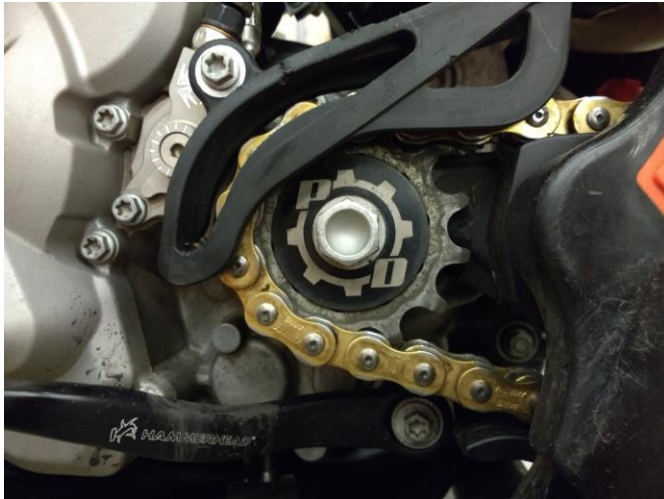


**Note:** For instructional videos, refer to [www.rockymountainatvmc.com/videos](http://www.rockymountainatvmc.com/videos).

**Assembly:** *Before you throw any packaging away, make sure you received all the necessary*

### Installation steps:

1. Start by removing the countershaft sprocket retaining bolt using a 17mm socket or t-handle. Remove the old spring washer and clean the outer face of the front sprocket using a rag and contact cleaner.
2. Inspect the final drive system for wear or damage. If any damage or wear is present on the sprockets or chain, then replace the needed items.
3. Take the OEM retaining bolt and clean the threads using a contact cleaner to remove any existing thread locker. Once the threads are clean, apply a medium strength thread locker. Install the new Primary Drive Countershaft Dome Spring Washer and thread the bolt in by hand.
4. Once the bolt is in place and the spring washer is centered on the bolt, take a torque wrench and torque the bolt to **60Nm or 45ft-lbs.** The transmission may have to be in gear and the brakes applied in order for the proper torque to be reached.



**Note:** Check bolt after every few rides to insure the bolt is properly torqued.